



RDJ Trucks PRO-OFFROAD Bolt-On Style Fender Flares RDJ Trucks PRO-X-TEND Style Fender Flares

Installation Instructions - Ford Ranger 2019-2022

Part# 10-3020 (5ft bed) 10-3021 (6ft bed) PRO-OFFROAD Bolt-On Style
Part# 25-3020 (5ft bed) 25-3021 (6ft bed) PRO-X-TEND Streamline

ATTENTIONATTENTION***ATTENTION*** YOU MUST READ THE FOLLOWING POINTS BEFORE PROCEEDING WITH ANY STEP OF INSTALLATION

1. Inspect your fender flares for shipping damage immediately upon receipt. Shipping damage must be reported within 48 hours of receipt.
2. Test fit all flare pieces to your vehicle before beginning any other step to confirm you have received the correct set of fender flares for your application. Ensure that all pieces in the parts list below are present.
3. While professional installation is always recommended, RDJ Trucks fender flares can be installed by handy individuals with the proper tools. However, it is a 2-man job. Attempting to achieve a proper fit on one's own is highly discouraged.
3. Due to the tolerances allowed by the motor companies during the assembly of the vehicles, some adjustments or modifications may be necessary to achieve a proper fit.
4. PAINTING - All inspections and test fittings must be made prior to painting the fender flares. No claim of damage, fitment or other defects/errors may be made after painting has occurred. RDJ Trucks is not liable for any costs incurred from painting and/or associated labor.
5. Most importantly, we know that when it comes to choosing fender flares for your truck, you have a multitude of options. We are extremely grateful that you put your faith in our small company. If you experience any issues or if there is anything we can do to assist you, please don't hesitate to contact us - info@rdjtrucks.com

PARTS LIST



80#-0333LF
LEFT FRONT

80#-0333RF
RIGHT FRONT

80#-0333LR
LEFT REAR

80#-0333RR
RIGHT REAR

R0300
(340")



S-CLIP
2 PCS



TRUSS
MACHINE
SCREW
2 PCS



PLASTIC
FASTENER
12 PCS



SELF
TAPPING
SCREW
8PCS



ALLEN BOLT
33 PCS



NYLON NUT
33 PCS



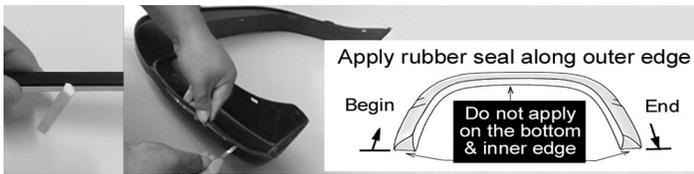
WASHER
33 PCS



TORX BIT
1 PC

POCKET HARDWARE NOT INCLUDED WITH
PRO-X-TEND SERIES FLARES

1. RUBBER WEATHER SEAL APPLICATION



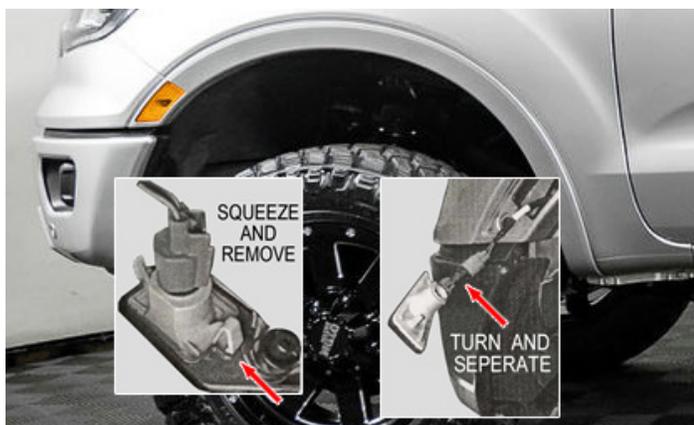
1. Thoroughly clean inside top edge of each flare (where the 3M adhesive will touch) with an alcohol based cleaner.
2. Do not peel the red backing off of the 3M adhesive until instructed. Beginning with the first flare, apply the rubber weather seal in roughly 1 foot sections at a time. From the starting end, leave an extra 1 inch of trim off of the end of the flare so that you can grab and peel the red adhesive backing.
3. With roughly 1 foot of trim applied to the edge, peel the red adhesive backing, pulling it out a few inches at a time. At the same time, press trim firmly in place, ensuring that it is securely adhered to the edge of the flare.
4. Continue the same process in 1 foot sections until the trim is firmly adhered to the entire outer edge of the flare. With a razor knife, cut off the excess trim from each end of the flare.
5. Repeat process for remaining flares.

3. FRONT FLARE - INSTALLATION (DRIVER)



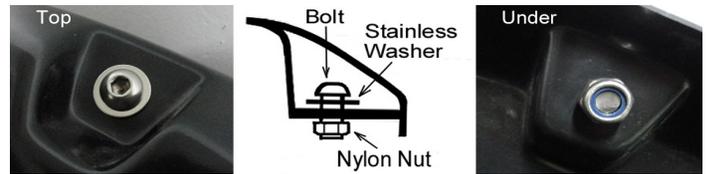
1. Remove the (3) existing OEM screws with a screwdriver.
2. Remove the (1) existing OEM screw at the rear and save for later.

5. FRONT FLARE - INSTALLATION (DRIVER) - CONT.



1. From the inside of the turn signal assembly, locate and squeeze the tab to release it from the fender.
2. Carefully turn the wiring harness counter-clockwise to separate the harness from the assembly.

2. POCKET BOLT APPLICATION



*SKIP THIS STEP FOR PRO-X-TEND SERIES FLARES

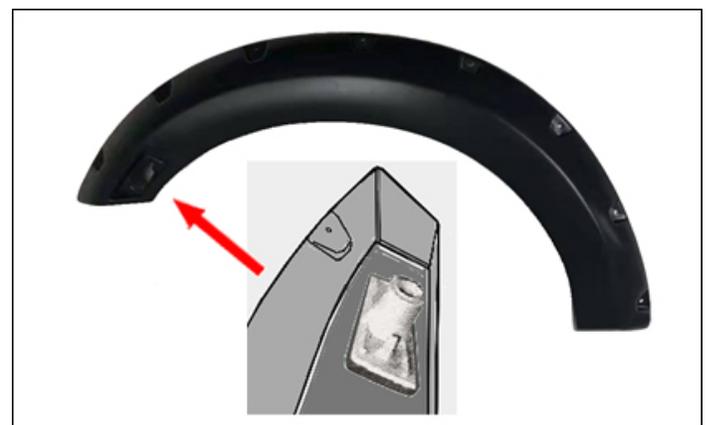
1. Apply washer to allen bolt and insert allen bolt into each pocket hole.
*NOTE: Washer should be on the outside of the flare underneath the allen bolt head, NOT on the backside under the nylon nut.
2. Apply nylon nut to allen bolt and tighten carefully. Do not overtighten.
3. Repeat for each pocket.

4. FRONT FLARE - INSTALLATION (DRIVER) - CONT.



1. Pull back the fender well liner near the front of the fender and locate the turn signal assembly.

6. FRONT FLARE - INSTALLATION (DRIVER) - CONT.



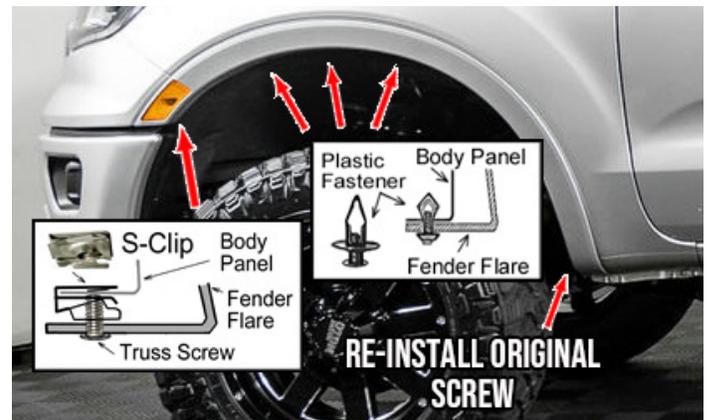
1. Install the turn signal assembly into the driver side front flare.

7. FRONT FLARE - INSTALLATION (DRIVER) - CONT.



1. With a helper, hold the driver front flare firmly in position. Once you confirm that the flare is properly fitted to the fender, locate the forward-most hole location and mark it with a grease pencil.
2. Remove the flare and apply (1) S-clip over the marked location.

8. FRONT FLARE - INSTALLATION (DRIVER) - CONT.



1. With a helper, hold the driver front flare firmly in position on the fender.
2. Apply (3) plastic fasteners through the top 3 holes as shown (top right).
3. Secure (1) truss machine screw into the S-clip as shown (left).
4. Re-install the (1) original screw removed in step 3 and into the lower rear factory hole as shown (bottom right).

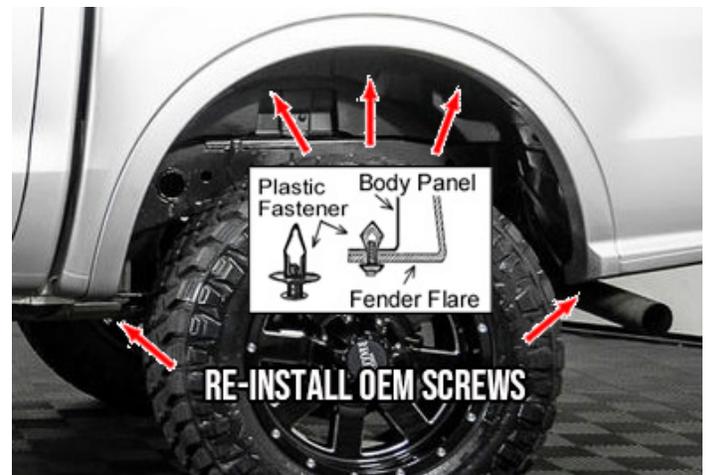
Repeat steps 3-8 on the passenger side.

9. REAR FLARE - INSTALLATION (DRIVER)



1. Remove (3) existing factory fasteners with a screwdriver as shown (top).
2. Remove (2) existing factory fasteners from the underside with a screwdriver as shown (bottom) and save for re-installation later.

10. REAR FLARE - INSTALLATION (DRIVER) - CONT.



1. With a helper, hold the driver rear flare firmly in position on the fender.
2. Apply (3) plastic fasteners into the top 3 holes as shown (top).
3. Re-install (2) original factory screws removed in the previous step into the holes on the underside, front and rear of the fender well as shown (bottom).

Repeat steps 9 and 10 on the passenger side.

11. FINAL INSPECTION

1. Due to the tolerances allowed by the motor companies during assembly of the vehicle, adjustments may be necessary to work out any gaps that may occur and ensure a proper, flush fit.
2. Supplied self-tapping screws may be inserted in any location that is in need of additional support. With a helper holding the flare flush against the fender of the truck, insert self-tapping screws through the inner lip of the flare and into fender well wall. Repeat as needed.
3. Check rubber weather seal to ensure a proper seat. Make sure that the top edge of the rubber weather seal is not folded under, behind the flare at any point. If necessary, use the seal tool properly seat the rubber weather seal.



RDJ
TRUCKS

FOLLOW US & WIN!!

BE SURE TO FOLLOW US & TAG US IN YOUR PICTURES FOR
A CHANCE TO WIN A 100% REBATE OF YOUR PURCHASE!
A NEW WINNER DRAWN EVERY MONTH!!



@RDJ_TRUCKS



@RDJTRUCKS



ALSO AVAILABLE

TRAVEL PRO 65-SERIES
HARD FLIP TRI-FOLD TONNEAU COVER