



RDJ Trucks HWY-PRO OEM Style Fender Flares

Installation Instructions

Part Number 40-3015S - Ford F250/F350 SuperDuty 1999-2007

Part Number 40-3016S - Ford F250/F350 SuperDuty 2008-2010

Part Number 40-3017S - Ford F250/F350 SuperDuty 2011-2016

*****ATTENTION***ATTENTION***ATTENTION***** **YOU MUST READ THE FOLLOWING POINTS BEFORE PROCEEDING WITH ANY STEP OF INSTALLATION**

1. Inspect your fender flares for shipping damage immediately upon receipt. Shipping damage must be reported within 48 hours of receipt.
2. Test fit all flare pieces to your vehicle before beginning any other step to confirm you have received the correct set of fender flares for your application..
3. PAINTING - All inspections and test fittings must be made prior to painting the fender flares. No claim of damage, fitment or other defects/errors may be made after painting has occurred. RDJ Trucks is not liable for any costs incurred from painting and/or associated labor.
4. Most importantly, we know that when it comes to choosing fender flares for your truck, you have a multitude of options. We are extremely grateful that you put your faith in our small company. If you experience any issues or if there is anything we can do to assist you, please don't hesitate to contact us - info@rdjtrucks.com



1. TEST FIT FLARE TO VEHICLE

Hold the flare firmly against the fender of the truck to test fit and get a good idea of how the flare sits. We recommend a second pair of hands to make this installation process much more simple and to ensure a proper fit.

2. CLEAN & PREPARE THE FENDER OF THE TRUCK

Once you have a good idea of where the flare sits on the fender, note the area that the 3M tape will contact the surface of the truck. Using an alcohol based cleaner or a degreaser, thoroughly clean the area where the 3M tape will adhere (*Note: The supplied 3M adhesive promotor pads are NOT for cleaning). Providing a 100% clean surface is critical to ensuring that the 3M tape will do its job. Once the contact area is completely cleaned, wipe with the supplied 3M adhesive promotor pads and allow to dry.

3. PEEL 1" OF 3M BACKING FILM

Locate the end of each piece of 3M tape on the flare. Note that there may be several cuts in the tape and not one solid piece the entire length of the flare. Peel just 1" of the 3M backing film at each end of the tape. Make sure the backing sticks up above the top edge of the flare so that it is accessible to pull once the flare is mounted to the truck.

4. MOUNT THE FLARE

Starting with the bottom corners of the flare, push firmly into position and secure the portion of the 3M tape that has been peeled. Once you are certain that the flare is in the proper position, pull the 3M backing film to expose the remainder of the 3M tape. Push firmly on the flare to secure the 3M tape to the surface of the fender.



5. SECURE WITH SCREWS (OPTIONAL BUT HIGHLY RECOMMENDED)

NOTE: While 3M automotive foam tape is 100% capable of holding the flares securely to the truck, we highly recommend further security using the provided screws. This step is optional. You are not required to drill into the vehicle if you are not comfortable doing so.

Using a 1/8" drill bit, drill holes at various points along the inside of the flare and through the aluminum fender lip of the truck. Make sure to only drill where there is enough room on the aluminum fender lip. Insert provided screws through the previously drilled holes and into the fender lip of the truck.



FITMENT NOTE:

If your truck is equipped with plastic front or rear moldings/flaps at the bottom of the fender wells, they must be removed prior to installation.

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